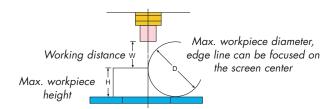
# **PROFILE PROJECTOR CV-PP300**<sup>™</sup>

300mm screen projector with multi-function readout unit, printer and data output

- Top quality profile projector highly versatile and easy to operate
- Large travel range 150mm x 50mm (6"x 2") as standard
- Linear scale stage with 0.001mm resolution
- Fine ground glass screen for clear image with cross hairs
- Screen complete with cross hair lines and chart clips
- Built-in profile and surface illumination
- 10x, 20x, 50x, 100x projection lenses available
- Data output via RS-232 interface
- Display-readout unit CV-DC300 included in standard delivery



### Projection capacity (unit mm)

Magnification	10x	20x	50x	100x
View field diameter	30	15	6	3
Working distance W	77.7	44.3	24.5	25.3
Max. workpiece height H	80	80	80	80
Max. workpiece diameter, edge line can be focused on the screen center D	160	130	55	60

### **Technical specifications**

Stage XY travel range	150mm x 50mm (X x Y)			
Stage Z-axis travel range	90mm			
Stage effective glass size	196mm x 96mm			
Stage dimensions	340mm x 152mm			
Stage measuring device	Built-in linear scales			
Stage resolution	0.001mm			
Screen rotary range	312mm diameter, effective diameter 300mm			
Digital angle display	0-360°			
Angle resolution	0.01° or 1'			
Functions	Zero set, ABS/INC selection, mm/inch selection,			
	1/2 calculation			
Projection lens	10x, 20x, 50x, 100x (selection see options)			
Magnification accuracy	Contour: ±0.1% or less			
	Surface: ±0.15% or less			
Contour illumination	Light source: 24V, 150W halogen lamp			
	Method: Zooming telecentric illumination			
	Function: 2-step brightness selection			
Surface illumination	Light source: 24V, 150W halogen lamp			
	Method: Vertical surface using half-transparent mirror			
Filters light	Green, blue			
Data output	RS-232 from counter			
Printer	Integrated			
Power supply	220V AC / 50-60Hz			
Dimensions	780mm x 550mm x 1140mm			
Weight	180kg			



# **Standard delivery**

- Projector unit
- CV-DC300 digital readout unit
- Shield
- Power cable
- Chart clips (4 pcs)
- Spare fuses 5A/3A
- Spare lamps 24V/150w
- Manual
- CV Instruments certificate

#### **Optional accessories**

- Projection lens 10x
- with half reflecting mirror Projection lens 20x
- with half reflecting mirror
- Projection lens 50x with half reflecting mirror
- Projection lens 100x with half reflecting mirror
- Rotary table 360°
- Swivel centre support
  Holder with clamp
- V-block with clamp
- Overlay charts
- Software pc for CV-PP300

# **READOUT UNIT CV-DC300 FOR PROJECTOR CV-PP300 ™**

Readout unit with various geometrical calculation features

- Readout unit for profile projector CV-PP300
- XY axis and Q/Z zero axis and angle reading
- Point, Line, Circle various calcutions
- Features 10 user programms and 1000 steps of each programme
- Polarity/Cartesian coordinate transformation
- Segmented linear error correction
- RS-232 interface data output to pc or printer
- Foot switch or edge detector optional
- Power interrupted memory (100 data permanent)



#### **Technical specifications**

Display axis	X, Y, Q/Z axis, 7 digit with sign (Q/Z axis can be defined a linear axis or rotary encoder degree), CD 16 characters with back-light			
Functions				
Measurement	Point, Line, Circle multiple point calculation			
Preset	Point, Line, Circle, Distance, Angle			
Construct	Point, Line, Circle, Distance, Angle			
Intersection point	Line-Line, Line-Circle, Circle-Circle, Point-Line			
Middle point	Point-Point, Point-Circle (central)			
Line	Circle-Circle, Parallel line, Perpendicular line, Bisector Line			
Circle	Distance Circle, Multiple Circle			
Distance	Point-Point, Point-Line, Point-Circle, Line-Circle, Circle-Circle			
Angle	Line-Line			
Settings	Axis skew and original point setting			
Program	10 user programs and 1000 steps p. program			
Coordinates	Polarity/Cartesian coordinate transformation			
Units	mm/inch			
Reading	INC/ABS			
Encoder correction	Linear and segmented, linear error correction,			
	Encoder resolution setting			
Data output	RS-232, 9P D-type female ,<-5V(1), >+5V(0)			
Printer interface	Centronix (15P), Centronix printer (optional)			
Foot switch	Via external interface (optional) contact closure			
Edge detector	Via external interface: TTL or isolated photo couple (optional)			
Memory	STORE and RECALL (100 permanent/10 temporaly),			
	Power interrupted memory			
Power	5.1V (DC), 2.5A			
Scale signal	Quadrupple TTL, 50 KHz (Max)			
Dimensions	297mm x 184mm x 48mm			
Weight	1360gr			

### Standard delivery

- CV-DC300 readout unit
- Data cables
- Power cable
- Manual
- CV Instruments certificate

## **Optional accessories**

- Support for mounting to CV-PP300
- Foot switch with cable
- Edge detector with cable
- External interface for foot switch and/or edge detector

# **PROFILE PROJECTOR CV-PP300™**

Accessories



Objectives

